# Support effects on the performance of Pt/CeO<sub>2</sub> and Pt/Al<sub>2</sub>O<sub>3</sub> catalysts for the dry reforming of methane.

Francisco González, Antonio Gómez-Cortés, Jesús Arenas-Alatorre and Gabriela Díaz\* Instituto de Física, UNAM, A. P. 20-364 México D. F. 01000 México. \*diaz@fisica.unam.mx

## Introduction

The dry reforming of methane as a source of carbon monoxide and hydrogen is a major issue in heterogeneous catalysis [1]. Noble metals are well known as catalysts for this reaction; however, a major problem linked with this reaction is the catalyst deactivation. There are two causes for catalyst deactivation, i.e., carbon deposition and sintering of the metal particles [2-5]. Carbon originates mainly from two reactions, methane decomposition ( $CH_4 \rightarrow C + 2H_2$ ) and carbon monoxide disproportionation ( $2CO \rightarrow C + CO_2$ ). Catalytic stability seems to depend on the nature of the support and its interaction with the metallic phase. It has been shown that ZrO<sub>2</sub> as support for Pt and Ni minimizes coke deposition for this reaction [6]. In this work Pt supported on CeO<sub>2</sub> and Al<sub>2</sub>O<sub>3</sub> was prepared and characterized focusing on the effect of the support on the stability of the catalyst for the CO<sub>2</sub> reforming of CH<sub>4</sub>.

### Materials and Methods

Catalysts were prepared by classical impregnation using H<sub>2</sub>PtCl<sub>6</sub> and Pt(ACAC)<sub>2</sub> as Pt precursors. Metal loading was fixed at 1.5 wt.%. Supports (Al<sub>2</sub>O<sub>3</sub>, Rhone Poulanc and CeO<sub>2</sub> obtained from precipitation of Ce(NO<sub>3</sub>)<sub>3</sub>·6H<sub>2</sub>O) were calcined at 800 °C prior to impregnation. After impregnation the catalysts were dried at 60 °C for 12 h, then calcined in air for 2 h at 500 °C and finally reduced in H<sub>2</sub> for 4 h at 600 °C. Several techniques were used to characterize the physicochemical properties of the catalysts: N<sub>2</sub> adsorption, DRX, HRTEM, TPR and TPO-MS. The catalytic properties were studied in a flow reactor system working under atmospheric pressure. The catalytic reactivity as a function of reaction temperature and time on stream was evaluated using high GHSV values and a CO<sub>2</sub>/CH<sub>4</sub> ratio of 1. Before any catalytic run the catalysts were reactivated in H<sub>2</sub> flow for 1h at 600 °C. The exit gases were analyzed using online GC (TCD) and a 4 m column packed with Carboxen 1000.

## **Results and Discussion**

Stability of the catalysts under stream for a period of 25 h is shown is Figure 1. It is clear that the Pt/CeO<sub>2</sub> catalysts, independently of the Pt precursor, are much more stable towards deactivation than the Pt/Al<sub>2</sub>O<sub>3</sub> catalysts. Taking into account the causes for catalyst deactivation (carbon deposition and/or sintering of the metal particles) the fresh and spent catalysts were characterized by HRTEM. Mean Pt particle size of the fresh catalysts determined by HRTEM was about the same (~ 3.0 nm), however, particle size distribution was significantly different as a function of the support. After reaction, particle size increased to about 6 nm in the case of the Pt/CeO<sub>2</sub> for both Pt precursors and to 13 nm in the case of Pt/Al<sub>2</sub>O<sub>3</sub> (H<sub>2</sub>PtCl<sub>6</sub>) catalyst. Figure 2 shows a typical HRTEM image of the spent Pt/CeO<sub>2</sub> (H<sub>2</sub>PtCl<sub>6</sub>) catalyst. A strongest metal-support interaction in the case of the CeO<sub>2</sub> support is developed which diminishes the sintering of Pt particles. An epitaxial growth of Pt particles on CeO<sub>2</sub> crystals is suggested by HRTEM. In order to characterize the carbon residues present on

the surface of the catalysts after 25 h under stream at 800 °C, TPO experiments were done following the signal of CO<sub>2</sub> (m/e= 44). The Pt/Al<sub>2</sub>O<sub>3</sub> catalyst showed a peak at 450 °C while practically no CO<sub>2</sub> was observed in the case of the Pt/CeO<sub>2</sub> catalyst. HRTEM observation of the spent catalysts confirmed this result. The higher stability observed for the Pt/CeO<sub>2</sub> catalyst is a combination of two factors. On one hand the inhibition of a strong Pt particle growth which allows the maintenance of a high metal-support interfacial area which is important for an efficient cleaning of the metal particle, and on the other, a high oxygen transfer and CO<sub>2</sub> dissociation attributable to the CeO<sub>2</sub> support.

#### Significance

Contribution to the development of stable and active Pt-based catalysts for dry reforming of methane.

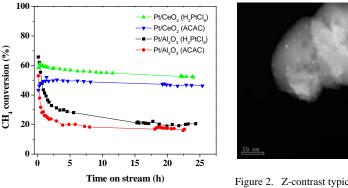


Figure 1.  $CH_4$  conversion as a function of time on stream at 800 °C.  $CH_4/CO_2 = 1$ ,  $GSHV = 450,000 \text{ h}^{-1}$ .

Figure 2. Z-contrast typical TEM image of Pt/CeO<sub>2</sub> spent catalyst.

#### Acknowledgements

To M. Aguilar for the XRD determinations and L. Rendón of LCMIF for HREM images. Also to CONACYT, project 42666F for funding.

#### References

- 1. Bradford, M. C. J. and Vannice, M. A., Catal. Rev. Sci. Eng., 41,1(1999)
- 2. Hegarty, M.E.S., O'Connor, A.M., Ross, J.R.H., Catal Today 42, 225(1998).
- 3. S.T. Ashcroft, A.K. Cheetham, M.L.H. Green and P.D.F. Vernon, *Nature* 352, 225 (1991).
- 4. V.A. Tsipouriari, A.M. Estathiou, Z.L. Zhang and X.E. Verykios, *Catal. Today* 21, 579 (1994).
- 5. K. Nagaoka, K. Seshan, K. Aika and J.A. Lercher, J. Catal., 197 (1), 34 (2001).
- Lercher, J.A., Bitter, J.H., Hally, W., Niessen, W. Seshan, K. Stud. Surf. Sci. Catal. 101, 463 (1996).