

## A Novel Method for Measuring Active Sites of Fe<sub>3</sub>O<sub>4</sub> for WGS Reaction

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### Introduction

The measurement of active sites on the catalyst surface is of great importance as it reveals the features of the catalyst and relates to the catalytic performance. Chemisorption of a suitable adsorbate on catalyst surface is the conventional route used for these measurements.

Magnetite (Fe<sub>3</sub>O<sub>4</sub>) is the well known active phase of iron oxide-based catalysts in high temperature shift reactions. Nitric oxide (NO) was reported to adsorb on Fe<sub>3</sub>O<sub>4</sub> in one-to-one correspondence with the surface iron cations [1]. NO adsorption on Fe<sub>3</sub>O<sub>4</sub> is dependent on sample pretreatment. Extended evacuation causes reduction of the magnetite surface and results in excessive NO uptakes. Chemisorption of NO at 273 K and evacuation for 0.5 h were shown to yield an NO uptake equal to the N<sub>2</sub> uptake in the BET monolayer [2]. NO adsorption is useful for the measurement of the magnetite surface area, however, it does not selectively titrate the active sites for WGS reactions. It was reported that adsorption of CO and CO<sub>2</sub> from a CO<sub>2</sub>/CO mixture could be used as a probe to identify the anion-cation pair-sites on the magnetite surface [3].

In this communication, a new method for measuring active sites on a magnetite surface for WGS reactions is revealed. A concept similar to that used for the measuring Cu surface area [4] wherein the decomposition of nitrous oxide (N<sub>2</sub>O) on metallic Cu is used to measure Cu surface area was used to measure the active sites as the activated magnetite surface.

### Materials and Methods

Iron oxide precursors (magnetite, maghemite and hematite) were prepared with ferrous nitrate and sodium hydroxide solutions. One reference magnetite sample was purchased from Aldrich. Iron oxides were reduced at 385 °C with 5%H<sub>2</sub>+2%H<sub>2</sub>O in N<sub>2</sub> for 1 hour. The reduced samples were flushed with He followed by cooling down to designated N<sub>2</sub>O decomposition temperature.

A pulse chromatographic method was employed for the study of N<sub>2</sub>O decomposition. The experiment was performed with a modified AMI-90 Catalyst Characterization System (ZETON ALTAMIRA).

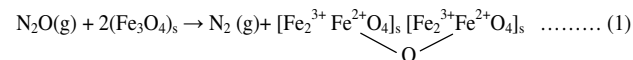
### Results and Discussion

TPR profiles indicated that γ-Fe<sub>2</sub>O<sub>3</sub> and α-Fe<sub>2</sub>O<sub>3</sub> were completely converted to Fe<sub>3</sub>O<sub>4</sub> at <365 °C and <385 °C with 5%H<sub>2</sub> in N<sub>2</sub>, respectively. To ensure that the iron was in the Fe<sub>3</sub>O<sub>4</sub> phase, iron oxides used in this study were reduced at 385 °C with 5%H<sub>2</sub>+2%H<sub>2</sub>O in N<sub>2</sub> followed by He flushing at the same temperature.

The pulse chromatographic experiments showed that there was no decomposition of N<sub>2</sub>O over unreduced Fe<sub>2</sub>O<sub>3</sub> (pretreated at 385 °C with He). N<sub>2</sub>O decomposition was observed over Fe<sub>3</sub>O<sub>4</sub> that was obtained by reduction of Fe<sub>2</sub>O<sub>3</sub> (Table 1). At 30 °C the combined

consumption of N<sub>2</sub>O (second to sixth pulse) was less than 5% of that in the first pulse. This implies that decomposition of N<sub>2</sub>O on Fe<sub>3</sub>O<sub>4</sub> surface is rapid.

The decomposition of N<sub>2</sub>O on Fe<sub>3</sub>O<sub>4</sub> surface is tentatively proposed as an equation:



Symbol “g” and subscript “s” signify gas phases and surface atoms, respectively.

An average Fe atom density of 9.8x10<sup>18</sup>/m<sup>2</sup> on Fe<sub>3</sub>O<sub>4</sub> surface [1] is assumed. If it is assumed that Fe atoms with different coordination are present on Fe<sub>3</sub>O<sub>4</sub> surface evenly, an oxygen coverage on the active sites θ=1 will correspond to a surface stoichiometry of Fe/N<sub>2</sub>O=6. Based on this definition, the θ obtained from this study is listed in table 1.

Table 1. Effect of temperature on N<sub>2</sub>O decomposition

Temperature (°C)	30	50	70	90	110	130
N (x10 <sup>-2</sup> mmol/g)	8.65	9.02	9.26	9.45	10.3	16.4
θ, oxygen coverage	0.96	0.99	1.02	1.04	1.14	1.81

θ: oxygen coverage on active sites, see text.

There was insignificant N<sub>2</sub>O decomposition in the second and subsequent pulses at temperature below 90 °C. At 110 °C and 130 °C the combined N<sub>2</sub>O decomposition in the second and subsequent pulses was more than 10% and 30% of that decomposed in the first pulse. This implies that oxidation of bulk Fe<sub>3</sub>O<sub>4</sub> probably occurred at those high temperatures.

It is commonly accepted that WGS reaction over Fe-Cr catalysts predominantly follows the regeneration mechanism. The catalyst surface undergoes successive oxidation and reduction cycles by H<sub>2</sub>O and CO to produce H<sub>2</sub> and CO<sub>2</sub> respectively, with Fe<sup>3+</sup> and Fe<sup>2+</sup> occupying the octahedral sites in the magnetite structure constituting a “redox” pair [5]. Therefore, the sites on Fe<sub>3</sub>O<sub>4</sub> surface that decompose N<sub>2</sub>O by capturing the oxygen atom are the active sites for WGS reactions.

N<sub>2</sub>O decomposition on magnetite surface was also studied on the Fe<sub>3</sub>O<sub>4</sub> obtained from different precursors. Attempts will be made to correlate WGS activity with active sites on Fe<sub>3</sub>O<sub>4</sub> surface measured by the N<sub>2</sub>O decomposition method.

### Significance

An adequate and practical method for measurement of active sites on Fe<sub>3</sub>O<sub>4</sub> surface for WGS reactions was developed.

### References

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